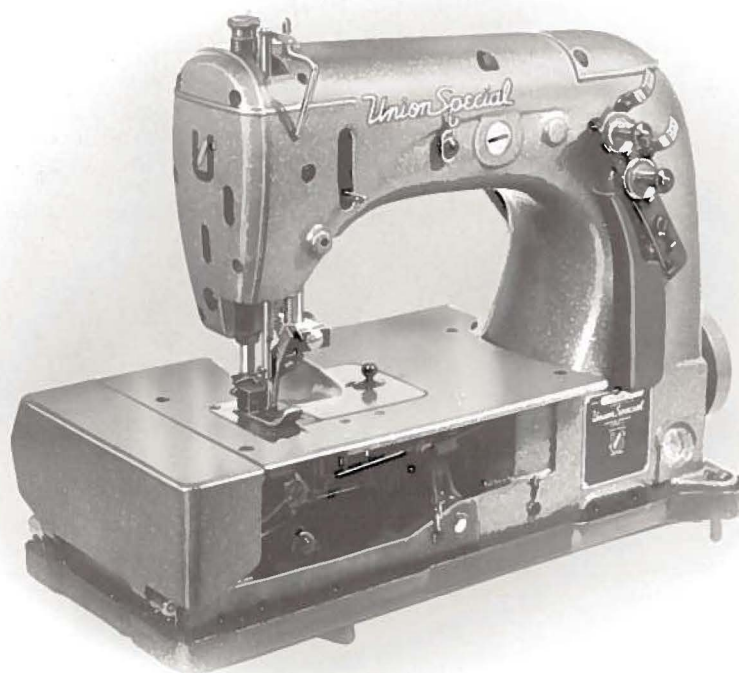


FINEST QUALITY

Union Special[®]
LEWIS • COLUMBIA

INDUSTRIAL
SEWING
MACHINES

STYLE
51300 CE



CATALOG
NO.
T132 L

LIST OF PARTS
FOR
STYLE 51300 CE
Streamlined Flat Bed Machine
with
Top Driven Trimming Mechanism

Union Special MACHINE COMPANY
CHICAGO

From the library of: Superior Sewing Machine & Supply LLC

Catalog No. T132 L

LIST OF PARTS

For Style

51300 CE

Streamline Flat Bed Machine
with
Top Driven Trimming Mechanism

First Edition

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Union Special
MACHINE COMPANY
INDUSTRIAL SEWING MACHINES
CHICAGO

Printed in U.S.A.

February, 1971

IDENTIFICATION OF MACHINE

Each Union Special machine is identified by a Style number which is stamped in the name plate on the front of machine. Style numbers are classified as standard and special. Standard Style numbers have one or more letters suffixed, but never contain the letter "Z". Example: "Style 51300 CE". Special Style numbers contain the letter "Z". When only minor changes are made in a standard machine, a "Z" is suffixed to the standard Style number. Example: "Style 51300 CEZ".

APPLICATION OF CATALOG

This catalog applies specifically to the standard style of machine as listed herein.

It can also be applied with discretion to some special machines in Class 51300. All reference to direction, such as left and right, front and back, etc., are taken from the operator's position while seated at the machine. Operating direction of handwheel is toward the operator.

DESCRIPTION OF MACHINE

Streamlined Flat Bed Machine, High Throw, Single Needle, Wrench Adjusted Differential Feed, Top Driven Trimming Mechanism, With Rear Disposal of Trimmings, Light Weight Presser Bar and Needle Bar, Light Weight Needle Bar Driving Mechanism, Automatic Lubrication. Filter Type Oil Return Pump and Head Oil Siphon Assembly, Lateral Looper Travel, Maximum Work Space to Right of Needle Bar 7 3/4 Inches.

51300 CE For miscellaneous operations on heavy knitwear and similar operations on medium heavy to heavy weight sweater material. The vertical trimming knife is driven from above providing unobstructed underarm space to facilitate garment handling. The knife is positioned directly to the right of the needle to permit sewing around curves and can be adjusted for 1/8 to 1/4 inch width of trim to the right of the needle. Seam specification 401-SSa-1. Maximum recommended speed 5000 R.P.M.

NEEDLES

Each Union Special needle has both a type number and a size number. The type number denotes the kind of shank, point, length, groove, finish and other details. The size number stamped on the needle shank, denotes largest diameter of blade measured in thousandths of an inch, midway between the shank and the eye. Collectively, type number and size number represent the complete symbol.

Standard needle for Style 51300 CE is Type 130 GHS. It is a round shank, round point, short, double groove, struck groove, ball eye, ball point, spotted, government point, short blade 1/8 inch less than standard, width of eye and groove under-size - one step reduction, chromium plated and is available in sizes 032, 036, 040, 044, 049 and 054.

To have needle orders promptly and accurately filled, an empty package, a sample needle, or type and size number should be forwarded. Use description on label. A complete order would read: "1000 Needles, Type 130 GHS, Size 044".

Selection of proper needle size should be determined by size of thread used. Thread should pass freely through needle eye in order to produce a good stitch formation.

NEEDLES (Continued)

Success in the operation of this machine can be secured only with the genuine Union Special needles. Genuine needles are packaged with labels marked *Union Special*. This is your guarantee of needles of the highest quality in materials and workmanship.

OILING

CAUTION! Oil was drained from the machine before shipping, so the reservoir must be filled before beginning to operate. Use a straight mineral oil with a Saybolt viscosity of 90 to 125 seconds at 100° Fahrenheit.

Oil is filled at the spring cap in the top cover, and the level is checked at the sight gauge on the front of the machine. The oil level should be maintained between the red lines on the gauge. The capacity of the oil reservoir is twelve ounces.

The machine is automatically lubricated, and no oiling other than keeping the main reservoir filled is necessary.

A daily check before the morning start should be made, and oil added if required. Excessive oil in the main reservoir may be drained at the plug screw in main frame, directly under the handwheel.

IDENTIFYING PARTS

Where the construction permits, each part is stamped with its part number. On some of the smaller parts, and on those where construction does not permit, an identification letter is stamped in to distinguish the part from similar ones.

Part numbers represent the same part, regardless of catalog in which they appear.

IMPORTANT! ON ALL ORDERS, PLEASE INCLUDE PART NAME AND STYLE OF MACHINE FOR WHICH PART IS ORDERED.

USE GENUINE NEEDLES AND REPAIR PARTS

Success in the operation of these machines can be secured only with genuine Union Special Needles and Repair Parts as furnished by the Union Special Machine Company, its subsidiaries and authorized distributors. They are designed according to the most approved scientific principles, and are made with utmost precision. Maximum efficiency and durability are assured.

Genuine needles are packaged with labels marked *Union Special*. Genuine repair parts are stamped with the Union Special trademark. Each trademark is your guarantee of the highest quality in materials and workmanship.

TERMS

Prices are net cash and subject to change without notice. All shipments are forwarded f.o.b. shipping point. Parcel Post shipments are insured unless otherwise directed. A charge is made to cover postage and insurance.

The following is a numerical list of the parts used in this machine. Quantities, part numbers, and descriptions are given. Following the parts list are photographs of some of the major parts.

Amt.	Part No.	Description	Amt.	Part No.	Description	Amt.	Part No.	Description
1	WO-2	Wool Yarn for 51373 J (2 inches long)	1	660-169	Needle Bearing for 51236 E	2	22559 B	Upper Cap Screw for 29105 Z
1	WO-2	Wool Yarn for 51393 C (4 inches long)	1	660-202	Oil Seal Ring for pulley	2	22559 G	Screw for 29066 R
1	WO-3	Wool Yarn for 52794 G	1	660-207	Oil Seal Ring, for foot lifter lever bushing	2	22560 B	Screw for 51493 BP
1	8	Feed Rocker Shaft	1	660-212	Oil Seal Ring, for 51250 E (22586 R)	1	22560 B	Screw for 52834
4	18	Nut for 35741 A, 51373 J, 55241 N, 55244 G	2	660-219 D	Roll Pin for 51373 F	1	22560 B	Screw for 52894 AK
2	20	Washer for 51236 G, 51758	1	660-338	Oil Seal Ring, for knife rock shaft	1	22561	Screw for 29435 J
2	CL-21	Wick for 52834 H, 52835 T	1	666-53	Felt Wick, for knife drive eccentric	1	22562 A	Screw for 51254 H
1	27-435 Blk.	Needle Bar Eyelet Washer	2	666-65	Oil Wick for 51144	2	22565 C	Screw for 39237
2	50-216 Blk.	Pin for 51357	2	666-111	Oil Wick, for right mainshaft	1	22568	Screw for adjusting lower knife
1	50-648 Blk.	Lucite Oil Gauge	1	666-114	Oil Wick, for 52894 AM	5	22569 B	Screw for 51282 Y
1	50-294 Blk.	Pin for 51493 AH	2	666-115	Oil Wick for left mainshaft	3	22569 B	Screw for 51493 AH
1	50-789 Blk.	Oil Cap Hinge Pin, for 52882 AD	2	666-118	Felt Wick for 52894 AK	1	22569 B	Screw for 52891 B
2	52 A	Looper Thread Eyelet (98 A)	1	666-120	Oil Wick for 51134 C	1	22570 A	Screw for 51357 B
1	CO-67 D	Cork for 51257 K	1	666-143	Felt Plug for 51294 U	1	22570 A	Screw for 51373 L
1	73	Screw for 51309	1	666-149	Felt Disc for 51294 U	15	22571 A	Plug Screw for bed
2	75	Screw for 52836 G	1	666-170	Lint Filter for 51294 M	1	22571 B	Plug Screw for bed
1	77	Screw for 29348 P	1	666-179	Screw for 51150, 51250 E	1	22580 D	Set Screw for 51223 A
3	77	Screw for 51054, 51204 A, 51236 A	1	666-201	Screw for 51372	1	22581	Screw for 51372
1	78	Screw for 29348 P	1	666-209	Nut for 39236 B	2	22585 A	Screw for 52982 F
2	80	Screw for 51301 L	1	666-214	Pin for 51309	1	22586 R	Screw for 51250 E
2	80	Screw for 51360 A	2	719	Washer for 52894 AM	2	22587	Screw for 29126 DE
1	81	Screw for 51242 Y (12982)	1	906 A	Nut for 51294 R	1	22588 A	Screw for 51350 A
1	82	Stitch Regulating Stud	1	907	Washer for 29435 J	4	22593	Screw for 39237 D
2	87	Screw for 51324 P	1	1740	Thrust Collar (98)	2	22593	Screw for 51305 T
2	J87 J	Screw for 51204 C	1	6042 A	Nut for 51741 C	1	22596	Screw for 21657 Y
1	90	Screw for 51282 AE	1	7947	Locknut for 29435 J	1	22598 C	Screw for 21657-3
1	90	Screw for 51326 D	1	8372 A	Nut for 81	1	22599	Screw for 29435 J
2	90	Screw for 52882 Y	1	9660 B	Nut for 53716	1	22711	Screw for 52885 L
2	90	Screw for 52882 AA	1	12538	Knife Support Pin (258)	1	22716	Screw for 51305 S
1	91	Screw for 51330 AY	1	12934 A	Looper Rocker Cone for 29192 (22894 W)	1	22729	Screw for 51243 C
2	93	Screw for B21375 AH	1	12982	Upper Knife	1	22729 A	Screw for 51294 U
1	95	Plug Screw for bed	1	15430 D	Spring for 51320 R (605)	1	22729 B	Screw for 51294 U
2	95	Set Screw for 29126 DE	1	15455	Locking Ring for 51294 N	2	22729 C	Screw for 51741 C
1	95	Screw for 51270 B	1	15465 F	Belt Guard (93)	2	22729 C	Screw for 55241 N
1	96	Spot Screw for 51244	1	15870 D	Tension Release Separator (22598 C, 80557)	1	22733 B	Screw for 52882 L (41394 A)
1	96	Spot Screw for 51223 A	1	15882 A	Washer for 51357	1	22747	Main Feed Dog Height Adjusting Screw
1	98	Screw for 482	2	21212	Tension Release Lever Shaft	1	22747	Screw for 41255 B
2	98	Screw for 9660 B	1	21212	Tension Release Lever Shaft Bushing	1	22768	Screw for 51236 A
1	98	Set Screw for 51244	1	21212	Lifter Connection (402, 22596)	2	22768	Screw for 56358, 56358 A
2	98 A	Screw for 52 A	1	22516	Screw for 52836 G	1	22798 A	Screw for 51204
1	98 A	Screw for 51291 A	1	22519 C	Screw for 52836 G	1	22798 B	Screw for 29435 J, 51330 F
1	98 A	Screw for 51359	1	22519 H	Screw for 51244 B	1	22799 M	Latch Spring Screw for 52985
4	109	Tension Disc	1	22519 J	Screw for 51325 A, 52853, 52925 D	1	22811	Clamp Screw for 53752
1	136	Screw for 51373 G	7	22524	Screw for 52982 F	1	22811 B	Clamp Screw for 51242 W
1	240	Screw for 53783 S	1	22528	Screw for 51357	1	22819	Screw for 51217 D
1	258	Nut for 15455	1	22537	Screw for 53783 N	1	22829	Screw for 51745 (258 A)
1	258	Nut for 52854	1	22539 D	Plug Screw for bed	2	22839 C	Screw for 51301 L
1	258 A	Nut for 660-136	1	22539 H	Plug Screw for bed	1	22848	Screw for 51758
1	258 A	Check Nut for 29192	1	22541 B	Screw for 52882 AD	9	22848	Screw for 52882 L
1	258 A	Nut for 52894 AM	1	22542	Screw for 51282 Y	2	22848	Screw for 52885 G
1	269	Nut for 35741 A	1	22542	Screw for 51372 B	2	22848	Screw for 52885 J
1	269	Nut for 51236 G	4	22548	Screw for 52882 AE	1	22852 A	Screw for 51242 Y (51242 M)
1	269	Nut for 53716	1	22557 B	Screw for 53783 L	1	22874 C	Screw for 51372 B
1	356	Spring for 29435 J	2	22559 A	Lower Cap Screw for 29105 Z	1	22883 A	Plug Screw for bed
1	402	Screw for 53783 S	1			1	22889 A	Plug Screw for 51758
1	402	Screw for 21657 Y	1			2	22889 C	Adaptor Plug Screw for back
1	454 A	Washer for 52854	1			1	22889 D	Adaptor Plug Screw for left end
1	454 A	Washer for 51373 H	1			4	22894 C	Set Screw for 29105 Z
2	482	Collar for 8 (98)	1			2	22894 C	Set Screw for 51373 K
2	531	Screw for 51493 BQ	1			1	22894 D	Spot Screw for 29105 Z
1	605	Screw for 15882 A	1			1	22894 D	Screw for 29476 DR
1	627	Screw for 51350 (51242 M)	1			1	22894 D	Screw for 29476 DX
1	643-127 Blk.	Oil Pump Housing Gasket	1			2	22894 G	Set Screw for 52921 B
1	660-136	Feed Crank Link Oil Tube (258 A)	2			1	22894 H	Screw for 51242 W

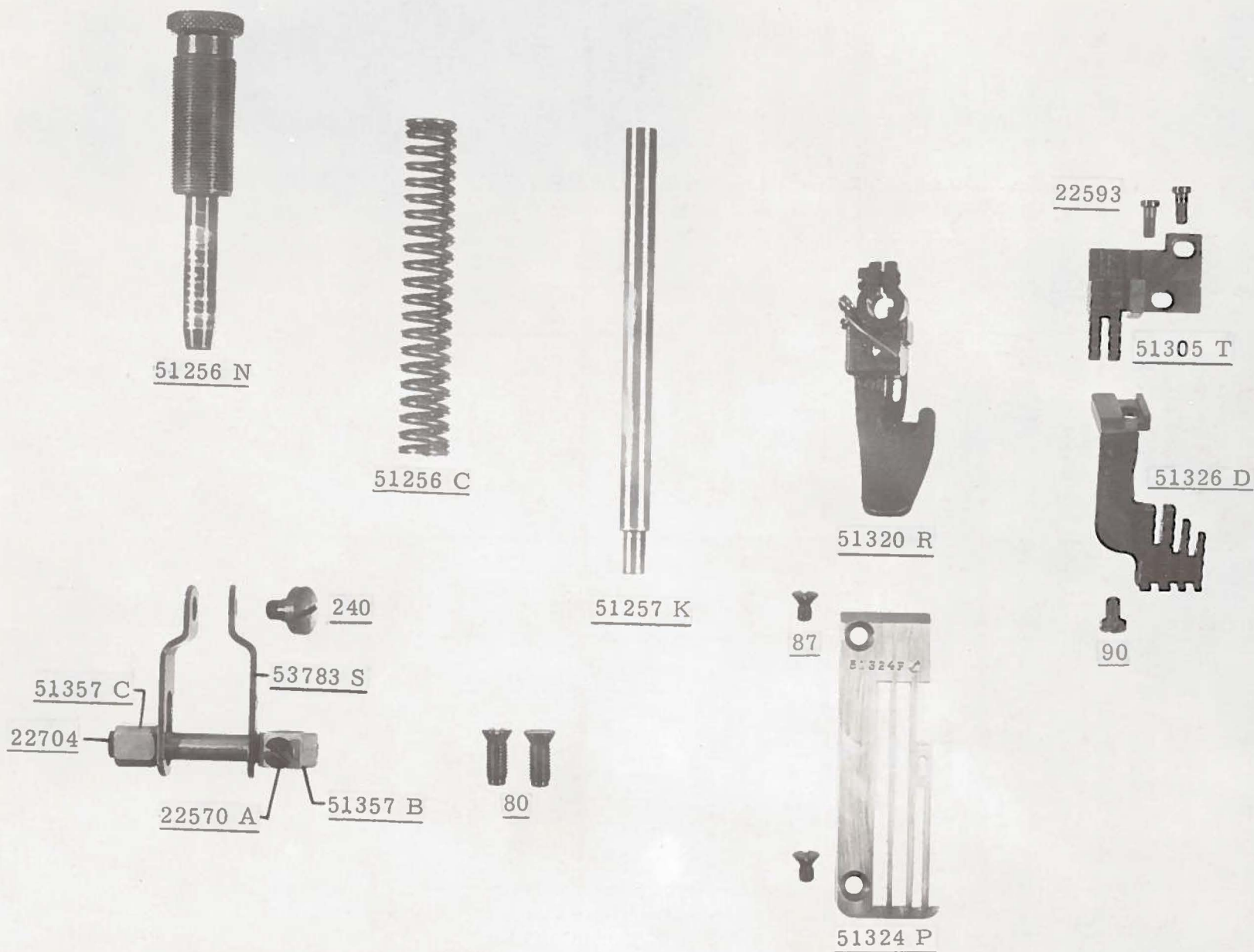
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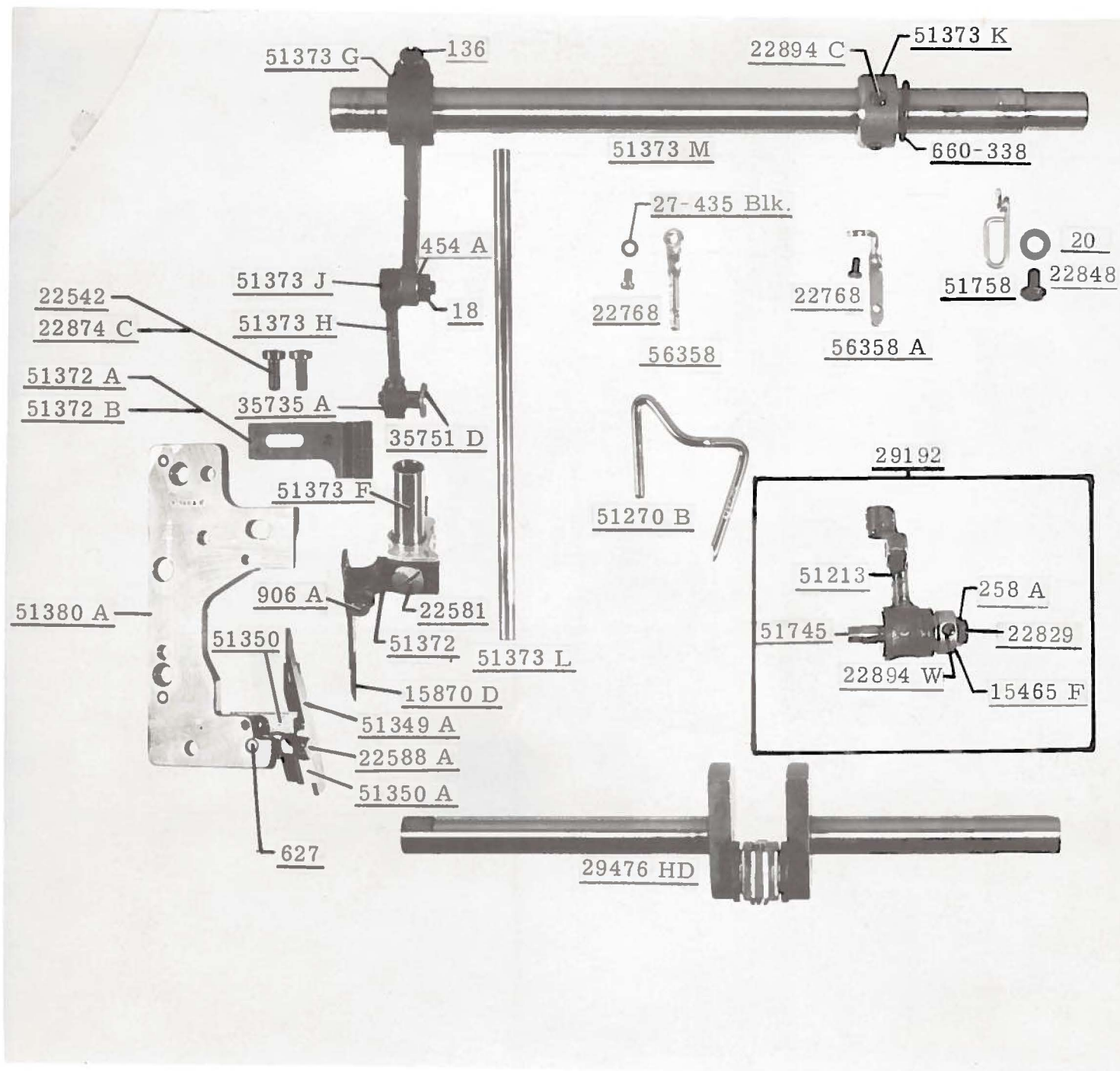
Amt.	Part No.	Description	Amt.	Part No.	Description	Amt.	Part No.	Description
2	22894 P	Screw for 52836	28	51216 M	Needle Bearing	1	51283 H	Presser Foot Lifter
2	22894 W	Screw for 15465 F			Roller for 29476 HD			& Tens. Disc Release
1	29066 R	Upper Needle Lever	2	51216 N	Washer for 29348 P,			Lever
		Connecting Rod			55244 G	1	51290 R	Bushing for 52891 B
		Ball Joint Assembly	1	51216 P	Nut for 29348 P	1	51290 T	Main Shaft Bushing,
		(22559 G)	1	51217 D	Needle Bar (22819)			center
1	29105 Z	Looper Drive Ecc.	1	51223 A	Take-up (96, 22580D)	1	51291 A	Looper Thread
		Assembly (22559 A,	2	51235 G	Washer for 22519 C			Guard (98 A)
		22559 B, 22894 C,	1	51236 A	Link Pin for 29476 DR	2	51292 A	Tension Post Ferrule
		22894 D)			(77)	2	51292 C	Tension Post Nut
1	29126 DE	Knife Drive Eccen.	1	51236 A	Link Pin for 29476 DX	2	51292 D	Tension Thd. Eyelet
		Assem., strap			(22768)	1	51292F-2	Tension Spring (Lpr.)
		marked "A" (95,	1	51236 D	Link for 51236 E	1	51292F-8	Tension Spring (Ndl.)
		22587)	1	51236 E	Feed Crank Link	2	51292 G	Tension Post (43266)
1	29192	Looper Rocker Assem.			Assembly	1	51294 M	Oil Tube (666-214)
1	29348 P	Needle Lever Assem.	1	51236 F	Ferrule for 51236 E	1	51294 N	Oil Tube Conn. (21212)
		(51216 N, 51216 P)	1	51236 G	Feed Crank Stud	1	51294 P	Oil Tube Clamp
1	29435 J	Cloth Plate Cover			(20, 269)			(51294 R, 7947)
		Assembly	2	51242 L	Thrust Washer for	1	51294 R	Screw for 51294 P
1	29476 DR	Feed Lift Ecc.,			51242 Y			(7947)
		Assembly .080	3	51242 M	Washer for 627,	1	51294 U	Siphon Assem. (22729A)
		inch throw (22894 D)			22852 A, 52841 G	1	51301 L	Cloth Plate (80,
1	29476 DX	Looper Avoid Ecc.	1	51242 P	Looper Drive Lever			22839 C)
		Assembly .072 inch			Shaft	1	51305 R	Main Feed Dog Section
		throw (22894 D)	1	51242 R	Looper Drive Lever			for 51305 T
1	29476 HD	Crankshaft Assembly			Shaft Bushing, middle	1	51305 S	Feed Dog Section for
		.990 inch throw	1	51242 S	Looper Drive Lever			51305 T (22716)
2	35178 D	Spring for 666-65			Shaft Bushing, rear	1	51305 T	Main Feed Dog,
2	35178 D	Spring for 666-114	1	51242 W	Looper Drive Lever			complete (22593)
1	35735 A	Spacer Bushing for			(22811 B, 22894 H)	1	51306	Eccentric, for
		51373 H	1	51242 Y	Looper Drive Lever			29476 DX (22894 D)
1	35741 A	Looper Connecting			Rocker (81, 22852 A)	1	51309	Looper (73)
		Rod (18, 269)	1	51242 Z	Looper Drive Shaft	1	51320 R	Presser Foot
1	35751 D	Shoulder Screw for			Bushing, front	1	51322 K	Main Shaft
		51373 H	1	51243 C	Ball Stud Fork, for	1	51324 P	Throat Plate (87)
3	39236 A	Diff. Feed Regulating			29105 Z	1	51325 A	Needle Guard, marked
		Stud Washer	1	51244	Looper Rocker Frame			"LM" (22519 J)
1	39236 B	Differential Feed			(96, 98)	1	51326 D	Differential Feed
		Regulating Stud	1	51244 B	Looper Rocker Shaft			Dog (90)
		(907, 39236 A)			Arm (77, 22519 H)	1	51330 F	Yielding Section, for
1	39236 C	Regulating Stud Stop	2	51244 L	Thrust Washer for			51320 R (22798 B)
1	39236 U	Drive Link for			51244	1	51330 AY	Shank, for 51320 R
		52835 T						(91)
1	39236 V	Diff. Feed Driving				1	51330 AZ	Bottom, for 51320 R
		Link Bushing	1	51244 N	Looper Rocker Shaft	1	51349 A	Lower Knife
1	39237	Diff. Feed Bar Guide			Collar (18, 20,	1	51350	Lower Knife Holder
		(22565 C)			55244 G)			Block (627, 51242 M)
2	39237 D	Diff. Feed Bar Guide	1	51246	Looper Rocker Cone	1	51350 A	Lower Knife Holder
		Plate (22593)			Stud Nut			Plate (22588 A)
2	39237 G	Bushing for 52834	1	51250 A	Bushing for 51215 J	1	51357	Cast-off Plate Support
1	39582 L	Oil Cap for 52882 AD	1	51250 D	Washer for 22586 R			(50-216 Blk., 21657 E,
1	41255 B	Ball Stud Fork (22747)	1	51250 E	Needle Lever Stud for			22528)
2	41394 A	Gasket for 22733 B			29348 P (719,	1	51357 B	Presser Bar Conn.
1	43266	Nut for 51292 G			22586 R)			and Guide (22570 A)
1	51054	Feed Crank Link Pin	1	51250 F	Gasket for 22586 R	1	51357 C	Presser Bar Guide
		(77, 666-149)	1	51254 C	Upper Needle Bar	1	51359	Looper Thread Eye.
2	51054	Link Pin for 29348 P			Bushing			(98 A)
		(77, 78)	1	51254 D	Lower Needle Bar	1	51372	Upper Knife Holder,
1	51134 C	Feed Bar Shaft			Bushing			marked "B" (906 A,
		(666-143)	1	51254 H	Needle Bar Conn.			22581)
1	51142 C	Eccentric for 29476 DR			for 29348 P (22562A)	1	51372 A	Guide Plate, front,
		(22894 D)	1	51256 C	Presser Bar Spring			marked "A"
1	51144	Looper Rocker Shaft	1	51256 N	Presser Spr. Reg.	1	51372 B	Guide Plate, rear,
1	51145 A	Ecc. Link Assembly	1	51257 K	Presser Bar (CO671D)			marked "B" (22542,
1	51150	Ndl. Lever Shaft Stop	1	51257 AA	Lower Presser Bar			22874 C)
		Collar (719)			Bushing	1	51373 F	Upper Knife Bar
1	51204	Cast-off Wire (22798 A)						Carrier (660-219 D)
1	51204 A	Lpr. Thread Retaining				1	51373 G	Knife Drive Lever
		Finger Holder (77)						(136)
1	51204 B	Auxiliary Cast-off				1	51373 H	Knife Drive Link
1	51204 C	Cast-off Finger Supp.	1	51270 B	Ndl. Thread Take-up			(454 A, 35751 D, 51373.1)
		Bracket (J87 J)			Wire (95)	1	51373 I	Screw for 51373 H (18)
1	51213	Looper Rocker for	2	51280 J	Dowel Pin for 51380 A	1	51373 K	Knife Thrust Collar
		29192	1	51282 Y	Head Cover (22569 B)			(22894 C)
1	51215 J	Needle Lever for	1	51282 Z	Head Cover Gasket	1	51373 L	Knife Bracket Shaft
		29348 P (51250 A)	1	51282 AE	Needle Lever Bearing			(22570 A)
2	51216 G	Needle Lever			Oiler (90)	1	51373 M	Knife Drive Rocker
		Connecting Rod						Shaft

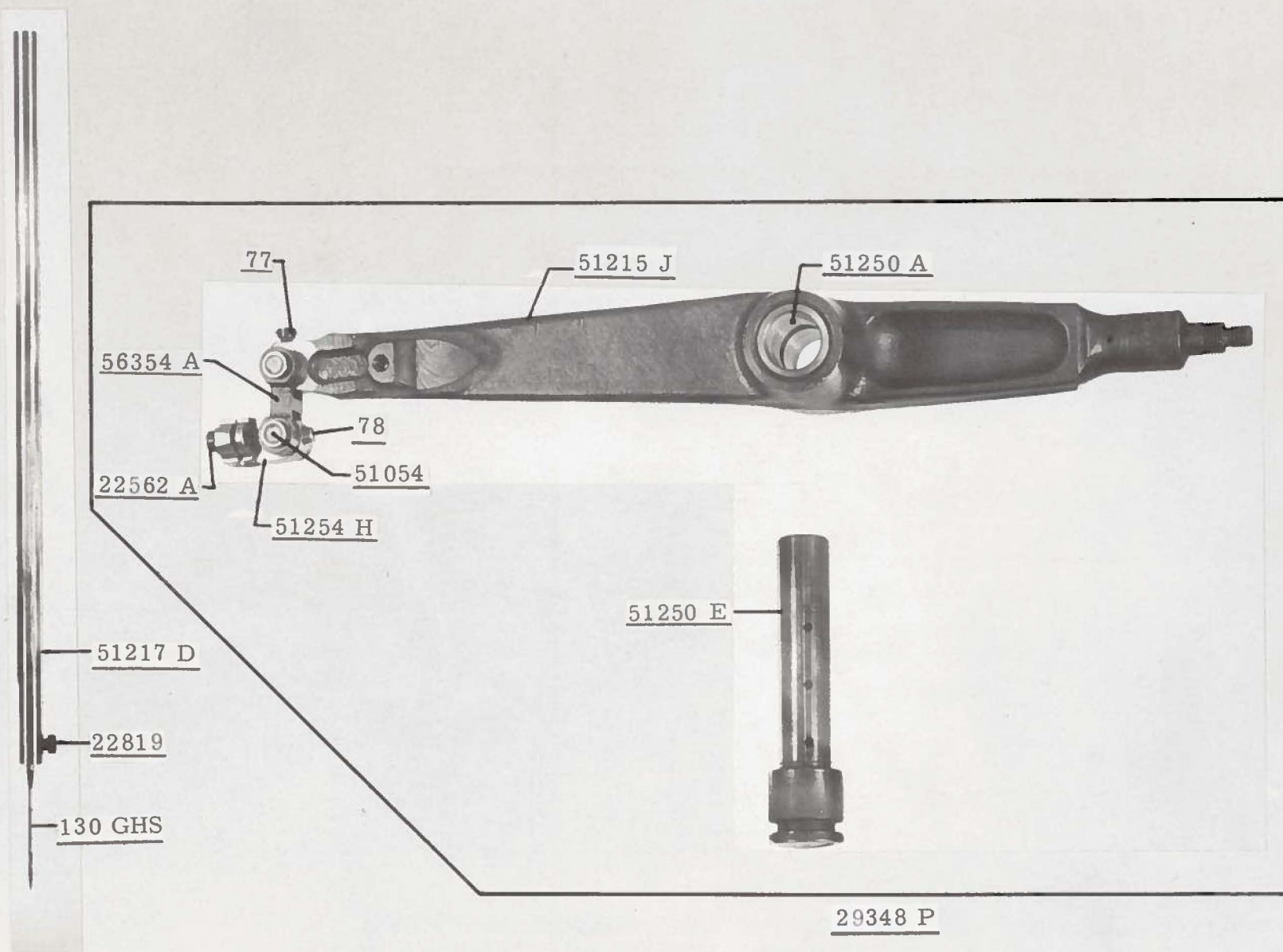
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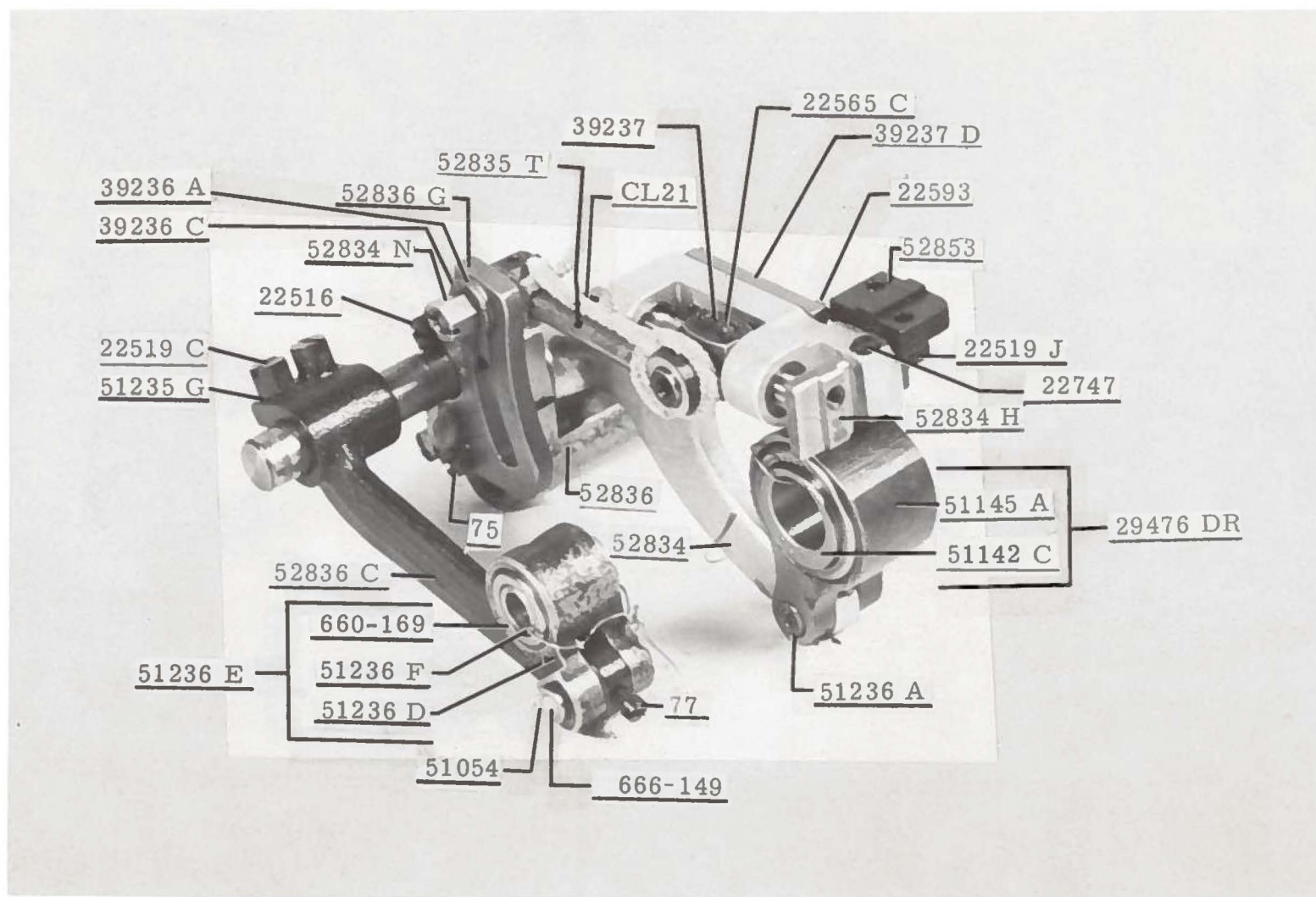
Amt.	Part No.	Description	Amt.	Part No.	Description	Amt.	Part No.	Description
1	51373 N	Knife Rocker Shaft Bushing, right	1	52836 G	Feed Rocker Segment Stop Plate (75, 22516)	1	52894 AK	Oil Tube for looper rocker and left ball joint (22560 B)
1	51373 P	Knife Rocker Shaft Bushing, left	1	52836 N	Feed Rocker Segment Slot Plate Shim	1	52894 AM	Oil Tube, for 51741 C (258 A, 6042 A)
1	51378	Chip Guard, for 29435 J	1	52841 G	Locking Stud for 51242 Y (51242 M)	1	52921 B	Pulley (660-202, 22894 G)
1	51380 A	Throat Plate Supp. (80, 51280 J)	1	52841 J	Nut for 52841 G	1	52925 D	Needle Guard Holder (22519 J)
1	51381 A	Cloth Plate Cover Spring Knob, for 29435 J	1	52853	Feed Dog Holder (22519 J)	2	52936	Feed Rocker Shaft Bushing
1	51382 A	Gasket for 52982 F	1	52854	Knife Connection Ball Stud (258, 454 A)	1	52944 T	Looper Rocker Shaft Bushing, left
1	51393 C	Oil Tube for diff. feed bar & guide	1	52882 L	Oil Reservoir Back Cover (22733 B, 22848)	1	52944 U	Looper Rocker Shaft Bushing, right
2	51491 C	Lead-in Thread Eyelet	1	52882 M	Gasket for 52882 L	1	52981 C	Cloth Plate Cover for 29435 J
1	51493 B	Gear Stud for 51493 AG	1	52882 P	Gasket for 52882 AD	1	52981 G	Cover Spring for 29435 J
1	51493 D	Oil Pump Driving Shaft	1	52882 U	Gasket for 52882 AE	1	52982 F	Oil Reservoir Top Cover (22524, 22585A)
2	51493 E	Oil Pump Driving Shaft Gear	1	52882 W	Gasket for 51282 Y	1	52985	End Cover (22799 M)
1	51493 AG	Oil Pump Housing (51493 B)	1	52882 Y	Baffle Plate (90)	1	53716	Knife Drive Conn. Rod (269, 15430 D)
1	51493 AH	Oil Pump Housing Cover (22569 B)	1	52882 AA	Oil Drip Plate, for 52882 AD (90)	1	53752	Knife Driving Lever (22811)
1	51493 BK	Lint Filter Screen	1	52882 AC	Oil Cap Torsion Spring for 52882 AD	1	53783 L	Presser Foot Lifter Lever Bell Crank (22557 B)
1	51493 BP	Pump Driving Gear (22560 B)	1	52882 AD	Chamber Cover (22541 B)	1	53783 M	Presser Foot Lifter Lever Conn. Rod
1	51493 BQ	Pump Driven Gear (531)	1	52882 AE	Crank Chamber Cover (22548)	1	53783 N	Presser Foot Lifter Lever, internal (22537)
1	51741 C	Looper Connecting Rod Ball Joint, right (12538, 22729 C)	1	52883 R	Presser Foot Lifter Lever Bushing	2	53783 S	Lifter Lever Link (240, 402)
1	51745	Rocker Cone Stud, for 29192 (22829, 51246)	1	52883 S	Presser Foot Lifter Lever Bell Crank Spring	1	55241 N	Looper Connecting Rod Ball Joint, left (18, 22729 C)
1	51758	Frame Thread Eye. (20, 22848, 22889 A)	1	52885 G	End Cover Hinge Bracket, front (22848)	1	55244 G	Looper Shaft Collar (18, 51216 N)
1	52794 G	Oil Tube for feed lift & lpr. avoid ecc.	1	52885 J	End Cover Hinge Bracket, rear (22848)	1	56354 A	Needle Bar Link for 29348 P
1	52834	Main Feed Bar (77, 22560 B)	1	52885 L	End Cover Latch Spr. (22711)	1	56358	Needle Bar Thread Eye. (27-435 Blk., 22768)
1	52834 H	Diff. Feed Bar	2	52890 C	Main Shaft Bushing, left and inner right	1	56358 A	Needle Lever Thread Eye. (22768)
1	52834 N	Diff. Fd. Regulating Stud Nut	1	52891 B	Main Shaft Housing (22569 B)	1	56390 E	Crankshaft Bearing Housing Gasket
1	52835 T	Diff. Feed Bar Drive Link	1	52892	Tension Post Supp. (22598 C, 80557)	2	80557	Spacing Washer for 21657-3, 52892
1	52836	Feed Rocker (22894 P)	2	52894 AB	Oil Tube Holder (90)			
1	52836 C	Feed Rocker Arm (22519 C, 51235 G)						

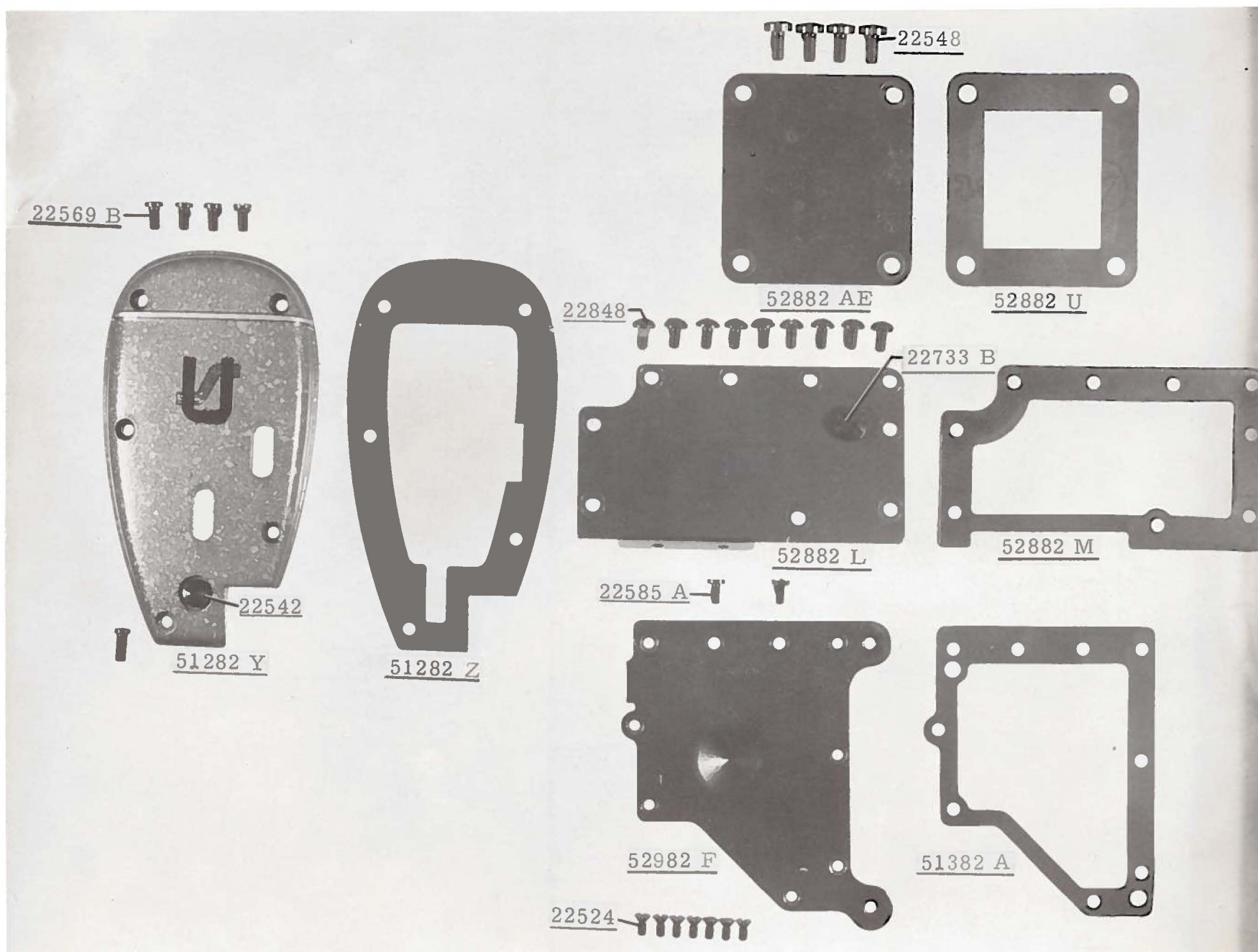
NOTE: Numbers in parenthesis following parts' descriptions indicate the screws, nuts, etc., used to attach or hold those parts.

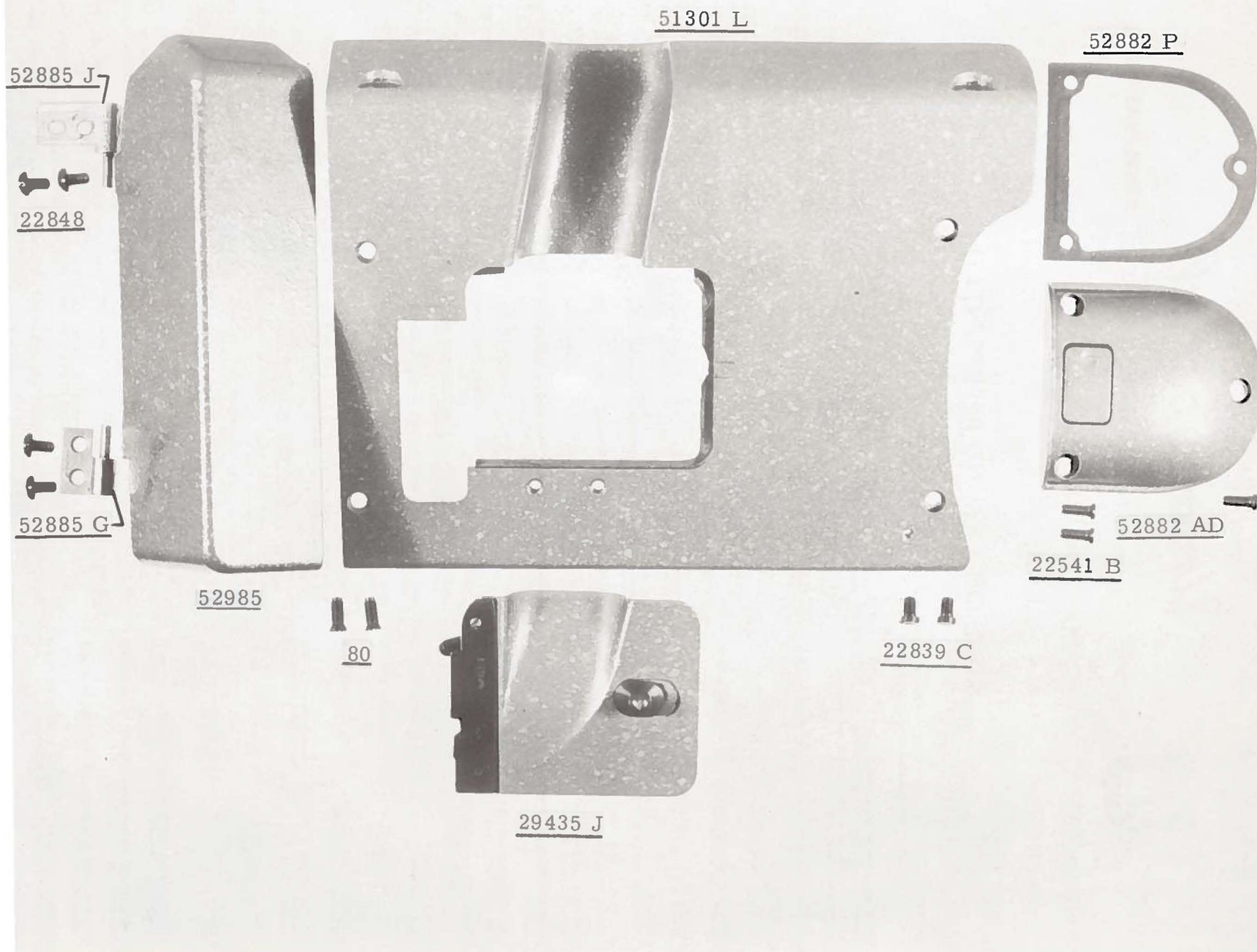














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